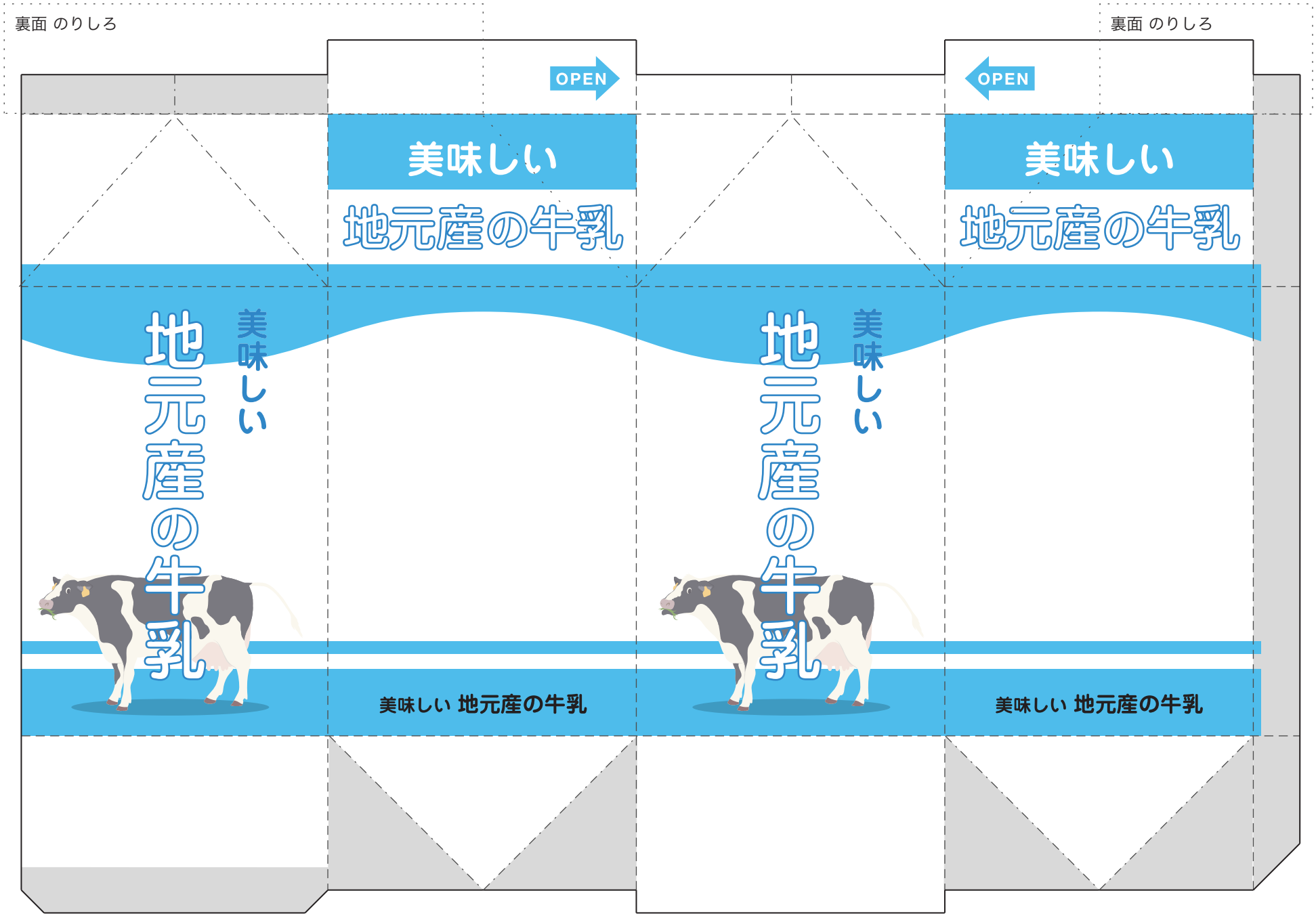切り取り線　山折り　谷折り　のりしろ